

# TRUCKS, 1/4 TON AND 3/4 TON, LANDROVER, ALL TYPES

PANELS, FRONT WING LEFT AND RIGHT HAND

UNIT REPAIR

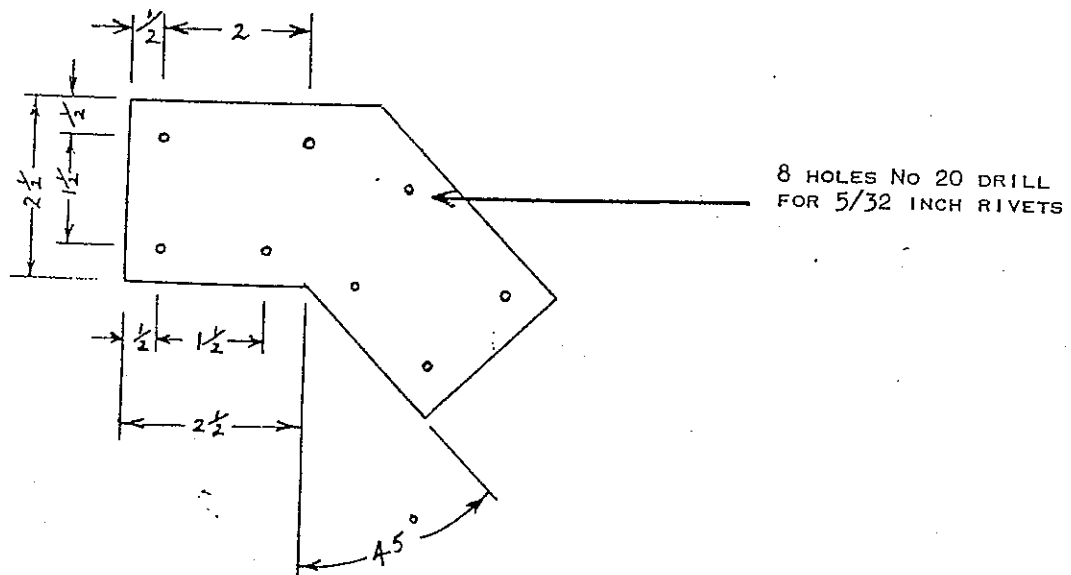
## INTRODUCTION

1. Cracking of the front mudguard rear well section has been noted.

## REPAIR INFORMATION

2. When this occurs it will be repaired as follows:-
  - (a) Manufacture a support plate as shown in fig 1, using 12 SWG Aluminium Plate AS H48-75-H34 (AA-M578-1/2H).
  - (b) Drill 1/8 inch diameter hole at the end of the crack.
  - (c) Rivet the plate, on inside of wing panel at the corner where the cracking occurs, using 5/32 inch aluminium pop-type rivets.

NOTE:- Wing panels having cracks longer than 2 1/2 inch will require larger reinforcing plates.



DIMENSIONS ARE IN INCHES

FIG 1 - REINFORCING PLATE

E N D